

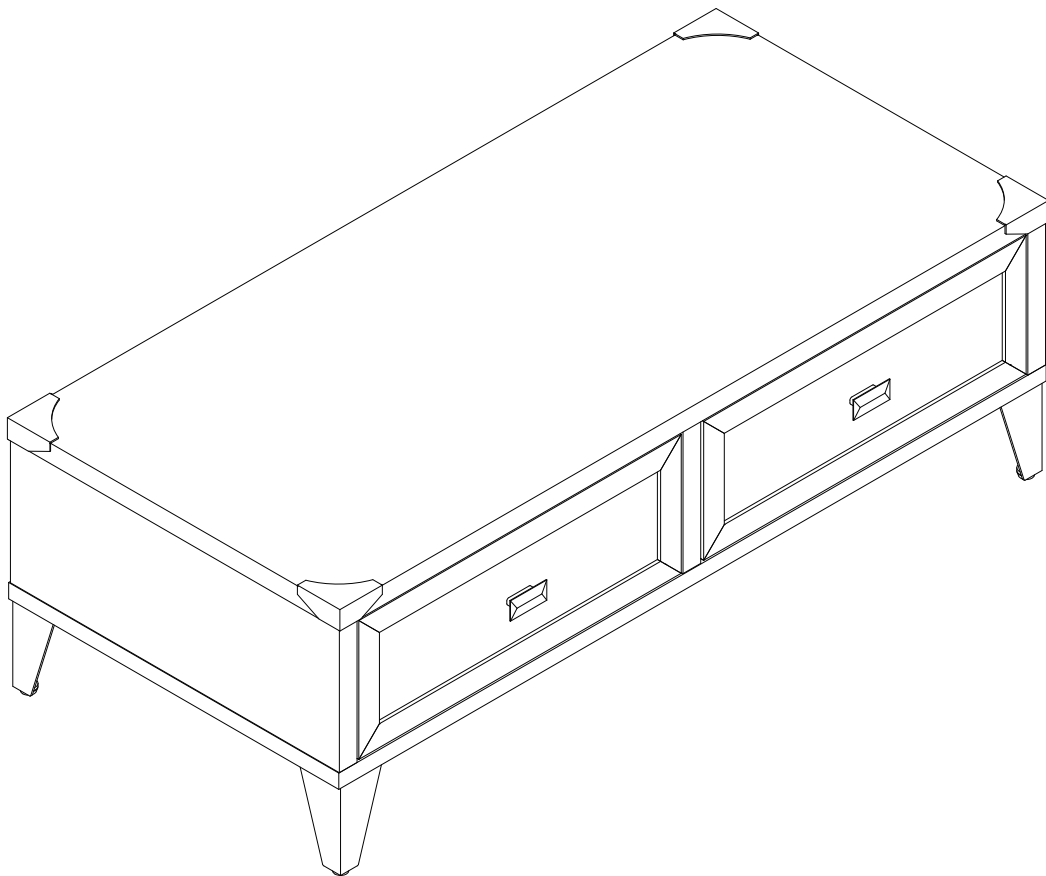
# COFFEE TABLE

Assembly Instructions - Please keep for future reference

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## Dimensions

Width - 47inch

Depth - 22inch

Height - 15.4inch

**Important – Please read these instructions fully before starting assembly**

Issue 2 - 23/09/2023



# Safety and Care Advice

**Important – Please read these instructions fully before starting assembly**

- Check you have all the components and tools listed on the following pages.
- Remove all fittings from the plastic bags and separate them into their groups.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Make sure you have enough space to layout the parts before starting.

- During assembly do not stand or put weight on the product, this could cause damage.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor.
- Parts of the assembly will be easier with 2 people.



- To reduce the likelihood of damaging your product please ensure that your power drill is set on a low torque setting.

## Care and maintenance

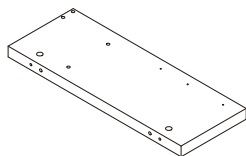
- Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.
- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

## Handy Hints

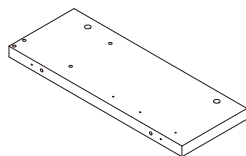
- Assemble all parts and bolts loosely during assembly, only once the product is complete should you fully tighten the bolts
- Regularly check and ensure that all bolts and fittings are tightened properly.

# Components - Panels

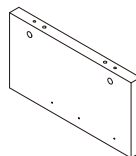
Please check you have all the panels listed below



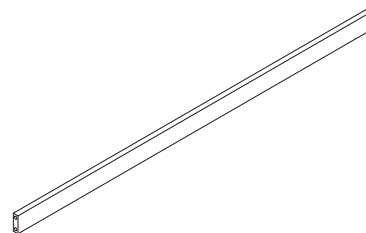
**1** (55.6x 21x 3cm) x1



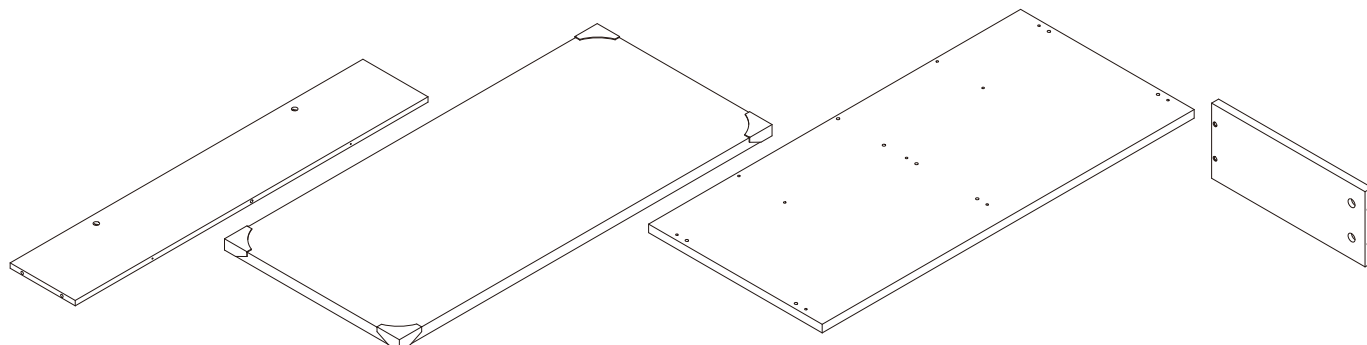
**2** (55.6x 21x 3cm) x1



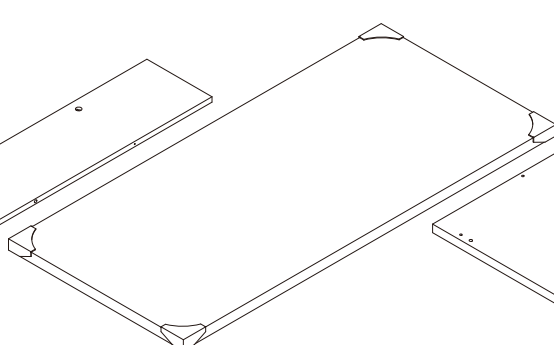
**3** (39.1 x 21 x 3cm) x1



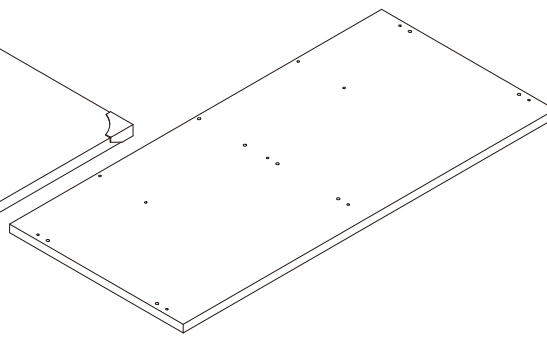
**4** (113.6 x 5 x 1.5cm) x1



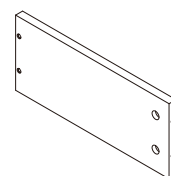
**5** (113.6 x 21 x 1.5cm) x1



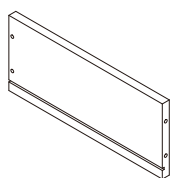
**6** (120 x 56 x 3cm) x1



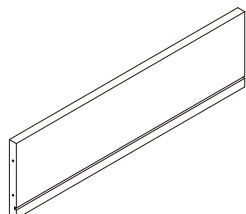
**7** (120 x 26 x 2.4cm) x1



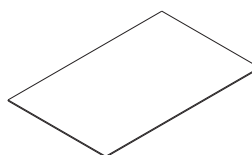
**8** (14 x 35 x 1.5cm) x2



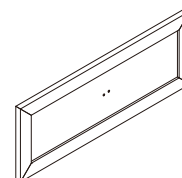
**9** (14 x35 x 1.5cm) x2



**10** (14 x49.8 x 1.5cm) x2



**11** (34.2 x50.6 x 0.27cm) x2






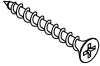






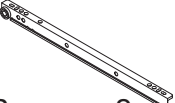


**12** (20.4 x54.7 x 1.5cm) x2

# Components - Fittings

Please check you have all the fittings listed below

**Note:** The quantities below are the correct amount to complete the assembly. In some cases more fittings may be supplied than are required.

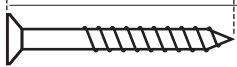
|   |   |  |
|---|---|--|
| <b>A</b> <br>Cam Bolt x 16       | <b>B</b> <br>Cam Lock x 16     | <b>C</b> <br>Wooden Dowel x 23    |
| <b>D</b> <br>3.5*14mm Screw x 24 | <b>E</b> <br>5*60mm Screw x 10 | <b>F</b> <br>5*40mm Screw x 8     |
| <b>G</b> <br>4*20mm Screw x 12   | <b>H</b> <br>Metal Leg x 4     | <b>J</b> <br>Handle & Fixings x 2 |
| <b>CL</b> <br>Slide Track x 2    | <b>CR</b> <br>Slide Track x 2  | <b>DL</b> <br>Slide Runner x 2    |
| <b>DR</b> <br>Slide Runner x 2  |   |  |
|   |   |  |
|   |   |  |

## Tools required



Phillips screwdriver  
(medium & large)

## Ruler - Use this ruler to help correctly identify the screws



The screws length is measured from the head to the point (30mm screw shown).

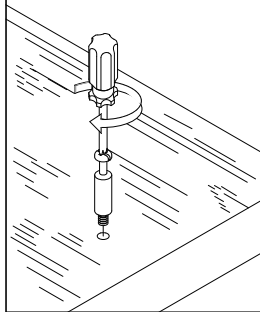
# Using Camlocks

## Step 1

Connect the male camlock as directed in the assembly instructions using a screwdriver.

1

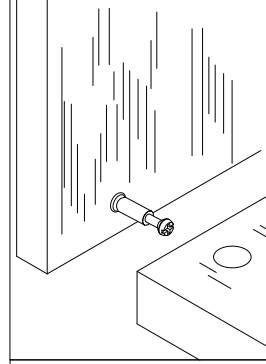
DO NOT OVER TIGHTEN.  
NE PAS SERRER EXCESSIVEMENT.



## Step 2

Push the male camlock into the entry hole.

2

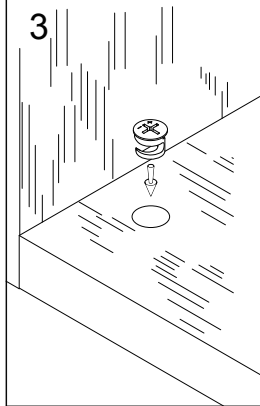


## Step 3

Insert the female camlock as shown in the instructions.

Note: ensure that the arrow on the top of the camlock points towards the entry hole for the male camlock.

3



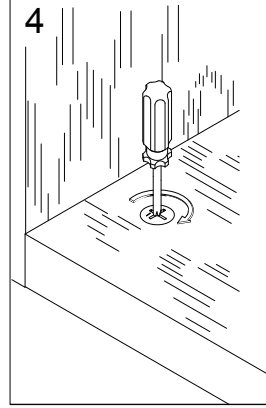
## Step 4

Turn the female camlock clockwise with a screwdriver.

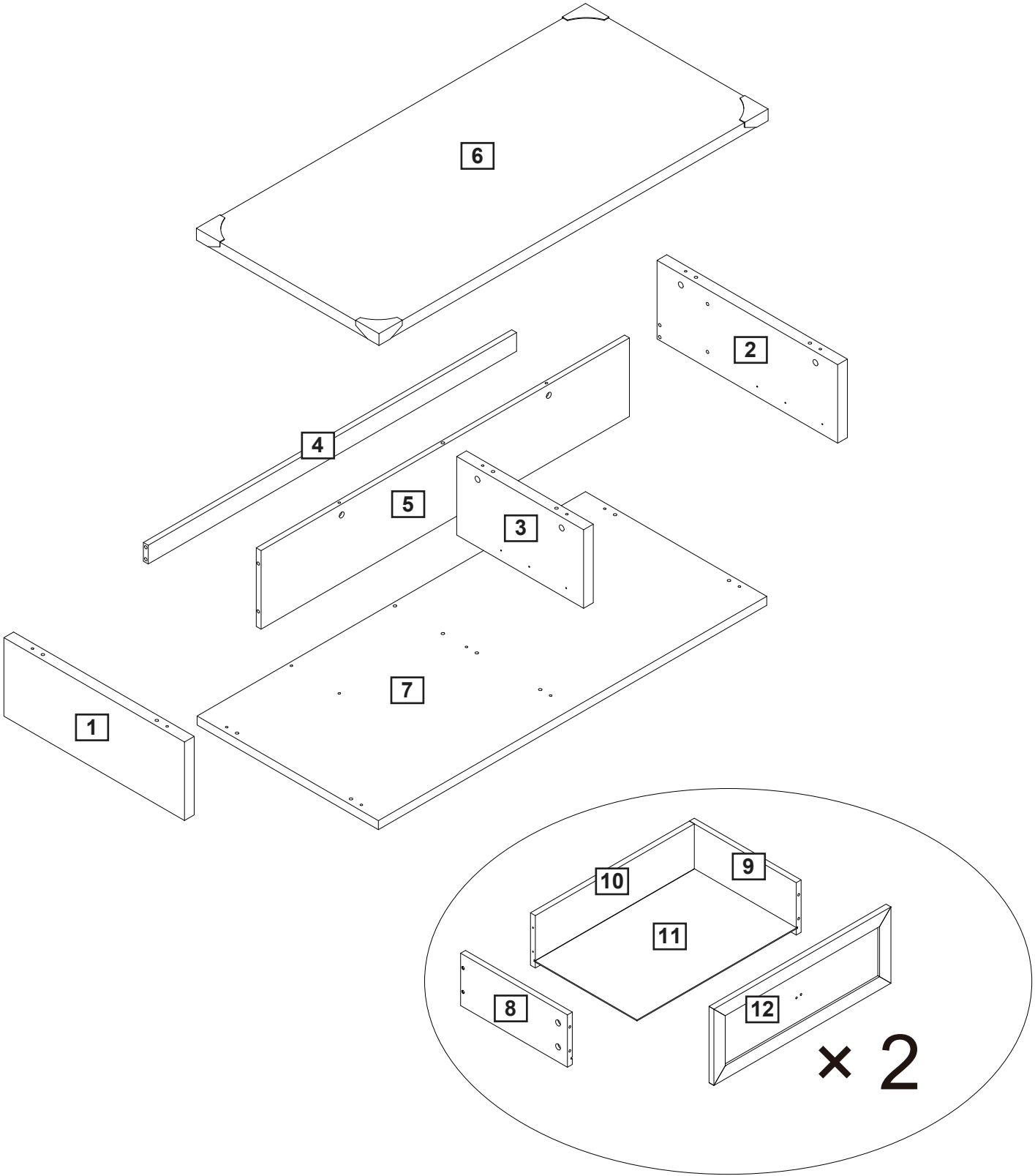
You should feel a click when the camlock is locked in place.

The joint is now secure.

4



# Assembly Instructions

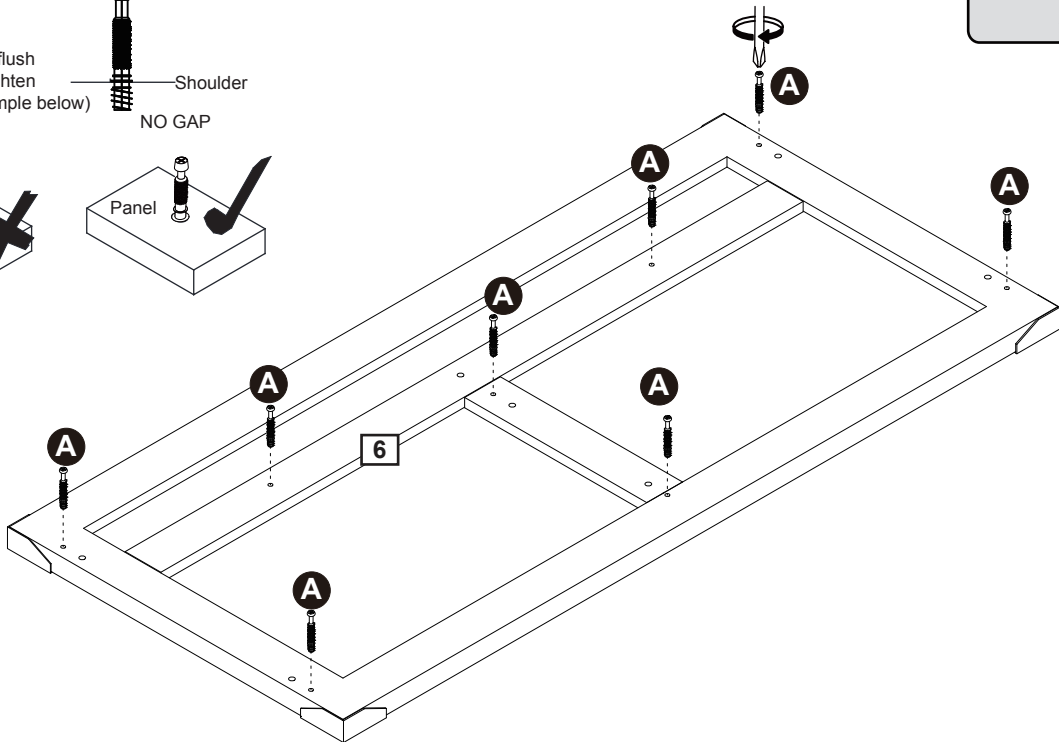
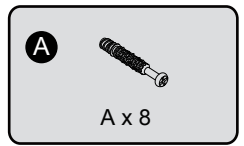
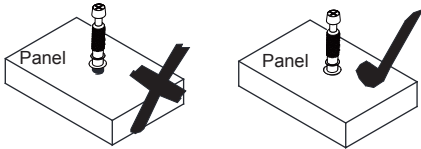
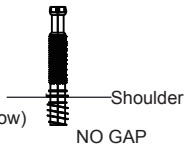


# Assembly Instructions

## Step 1

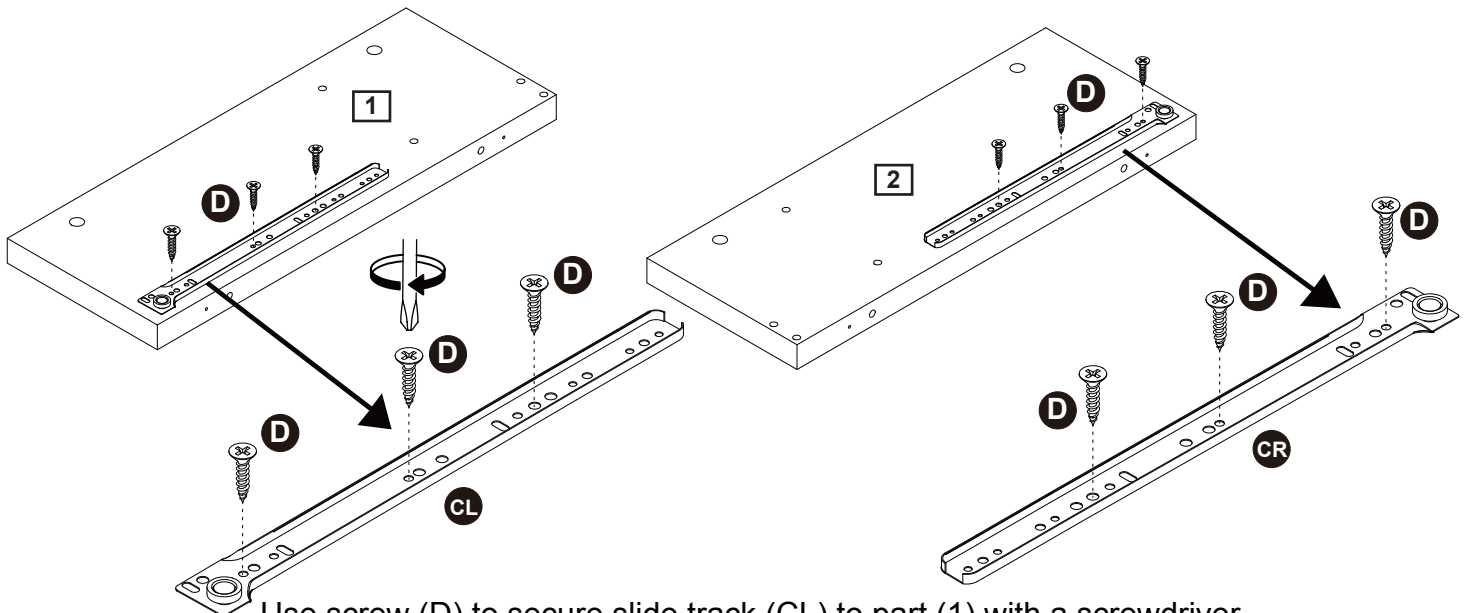
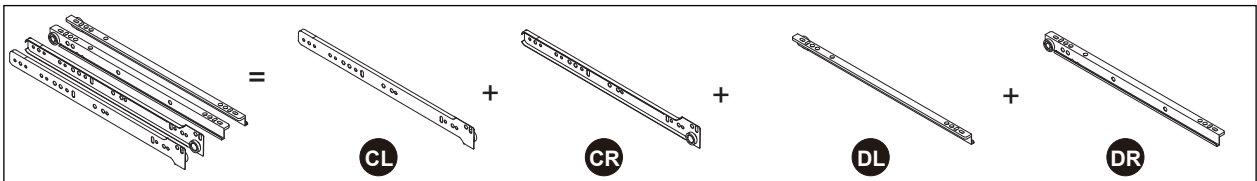
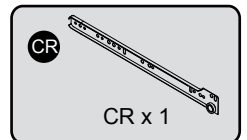
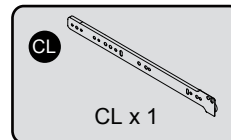
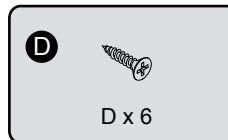
### CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten (see example below)



Attach cam bolt (A) to part (6) with a screwdriver.

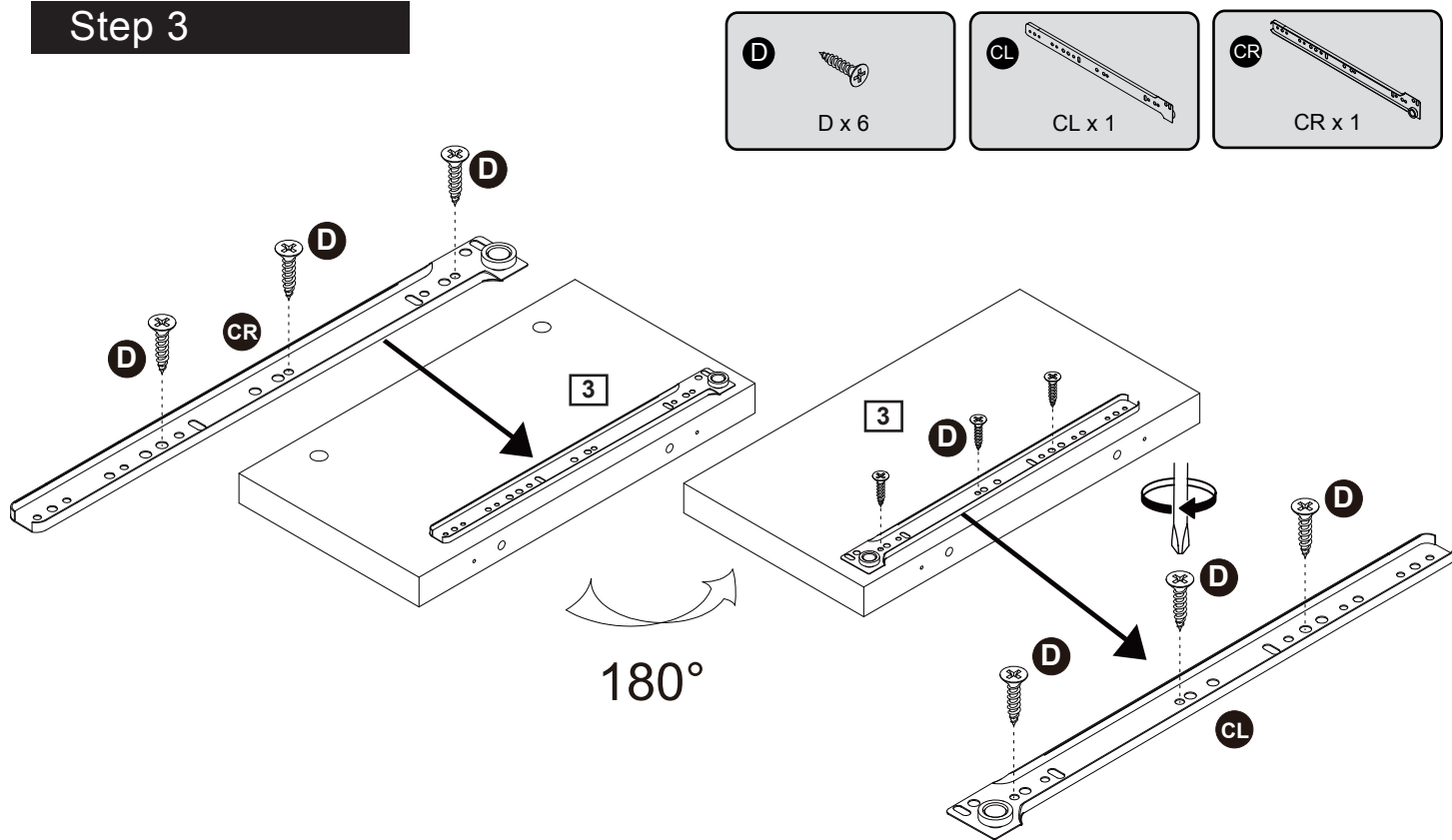
## Step 2



Use screw (D) to secure slide track (CL) to part (1) with a screwdriver.  
Use screw (D) to secure slide track (CR) to part (2) with a screwdriver.

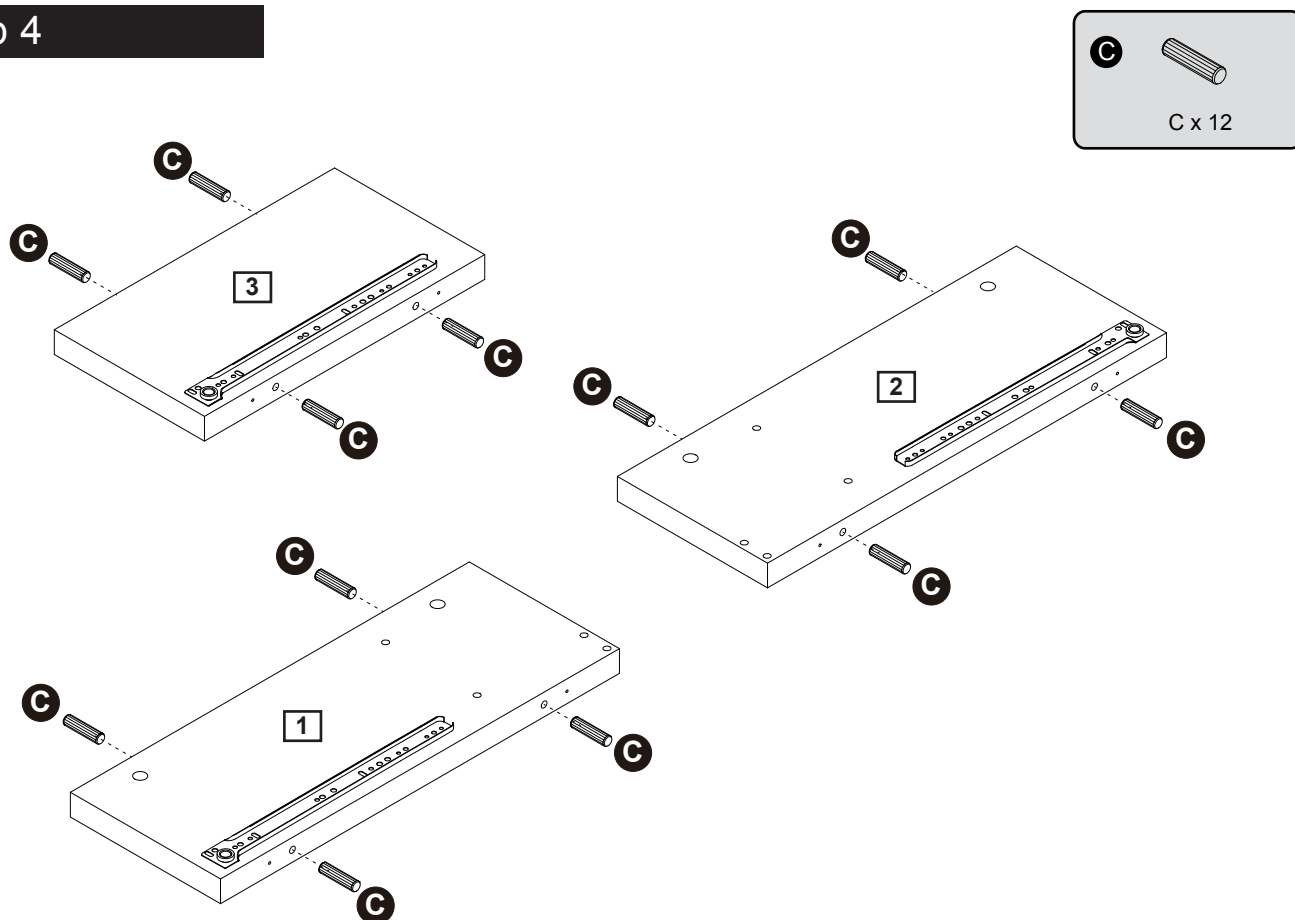
# Assembly Instructions

## Step 3



Use screw (D) to secure slide track (CR) to part (3), and slide track (CL) to the other side of part (3) with a screwdriver.

## Step 4

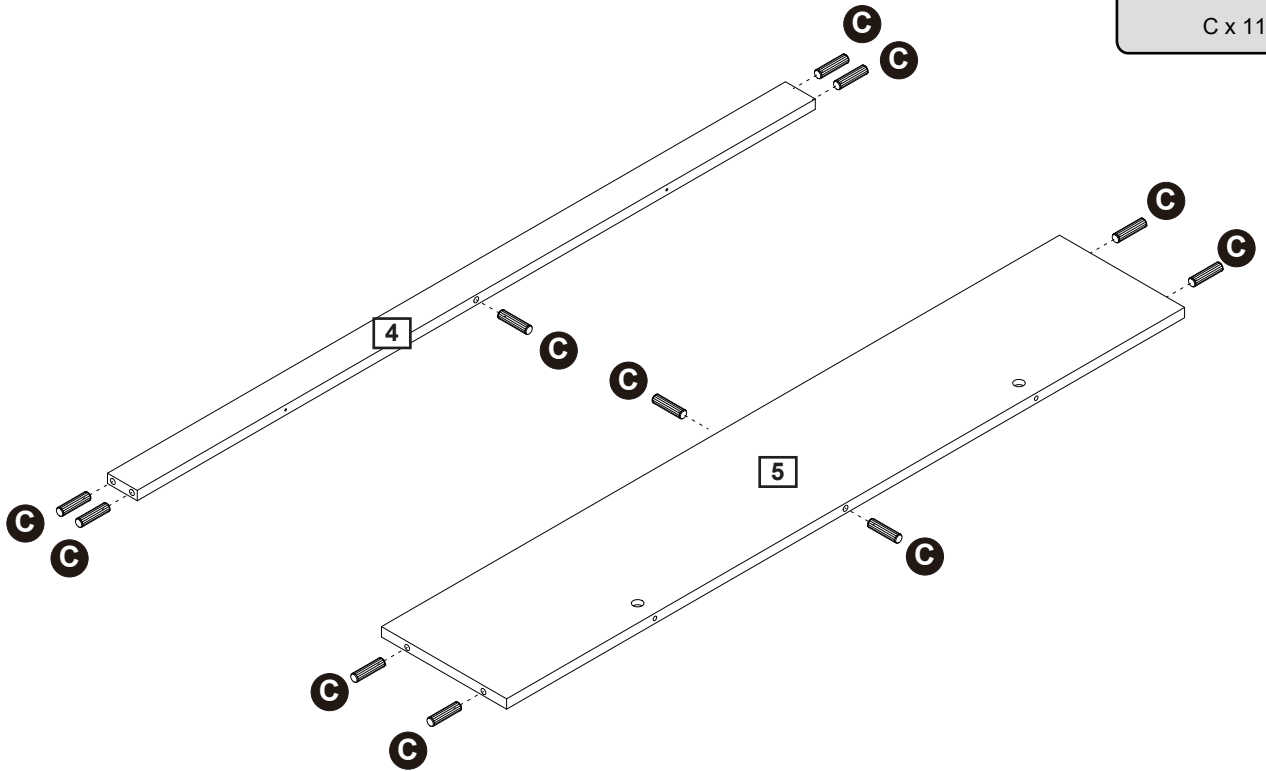


Insert wooden dowel (C) into part (1, 2, 3).



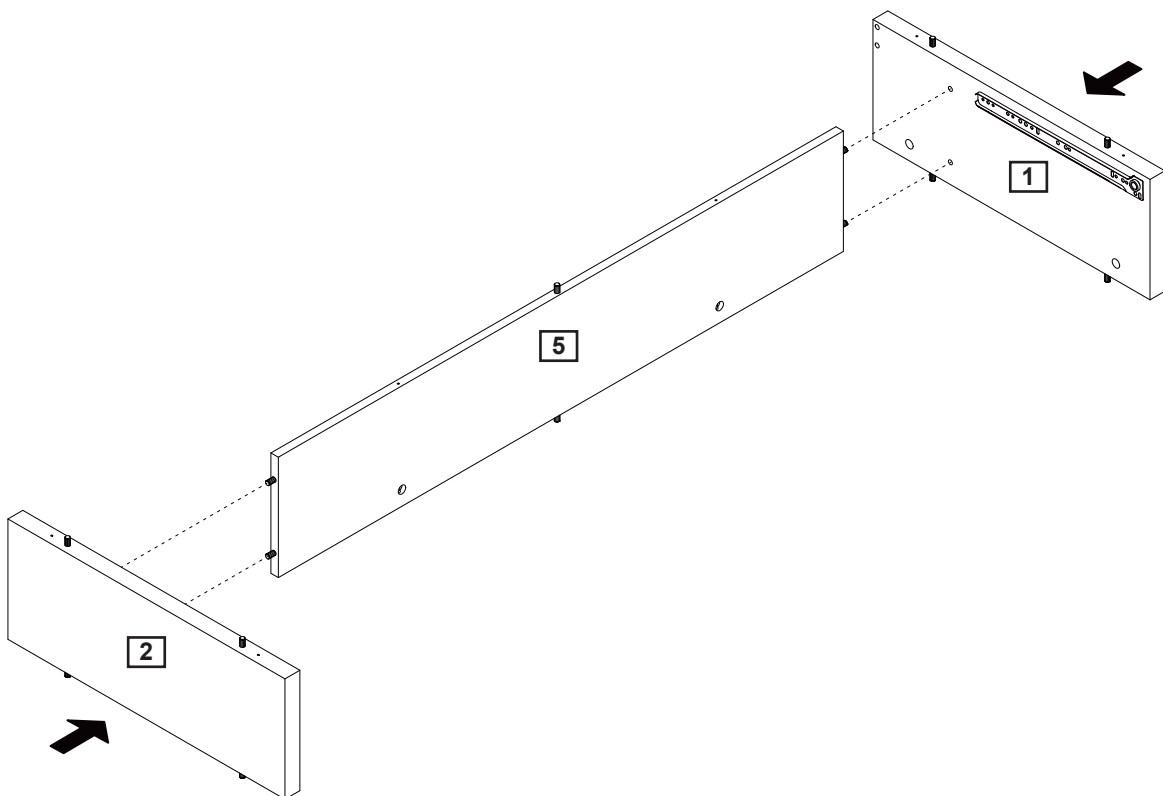
# Assembly Instructions

## Step 5



Insert wooden dowel (C) into part (4, 5).

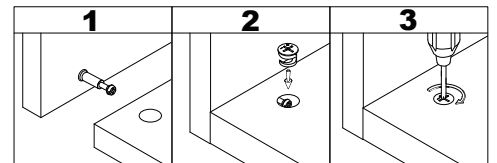
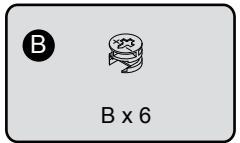
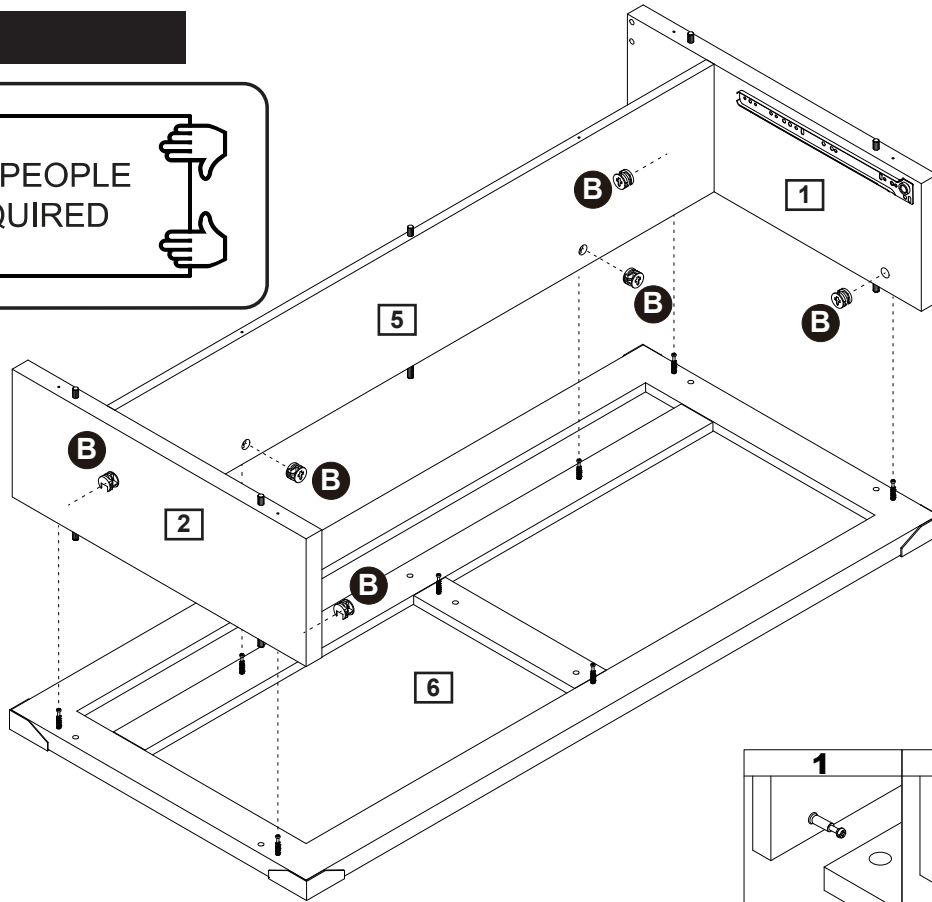
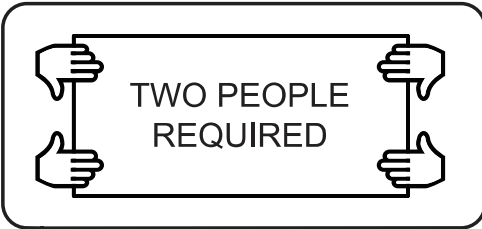
## Step 6



Attach part (1, 2) to part (5).

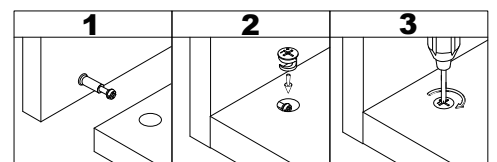
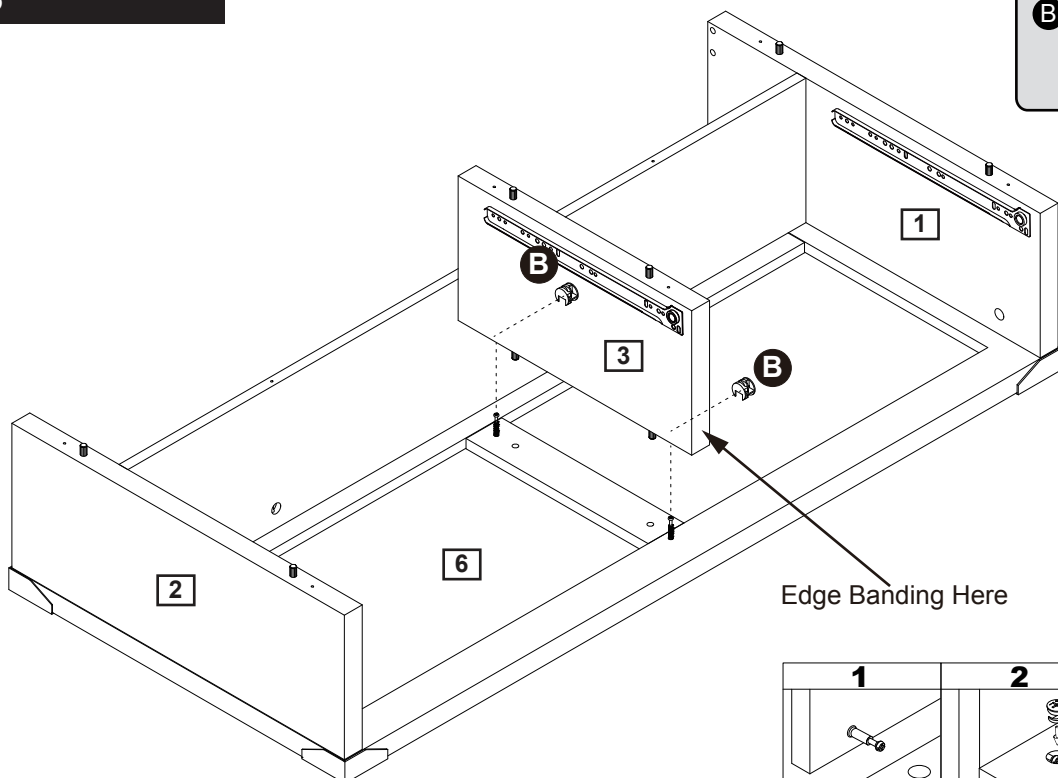
# Assembly Instructions

## Step 7



Attach part (1, 2, 5) to part (6), then insert and secure cam lock (B) to part (1, 2, 5) to lock them.

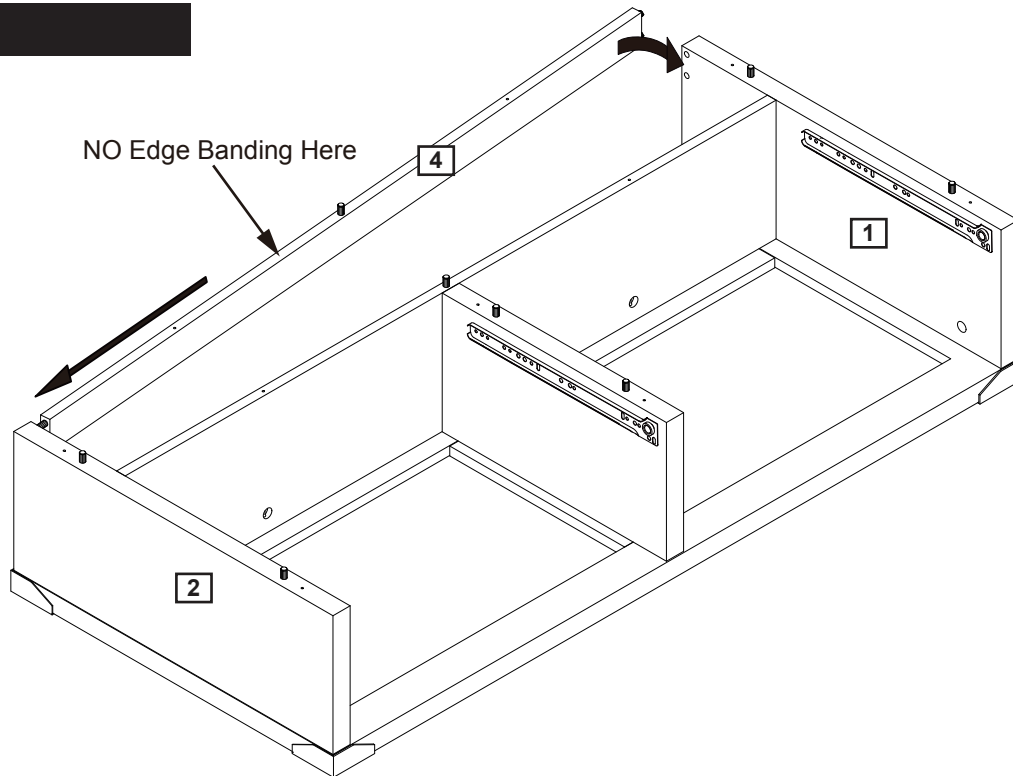
## Step 8



Attach part (3) to part (6), then insert and secure cam lock (B) to part (3) to lock it.

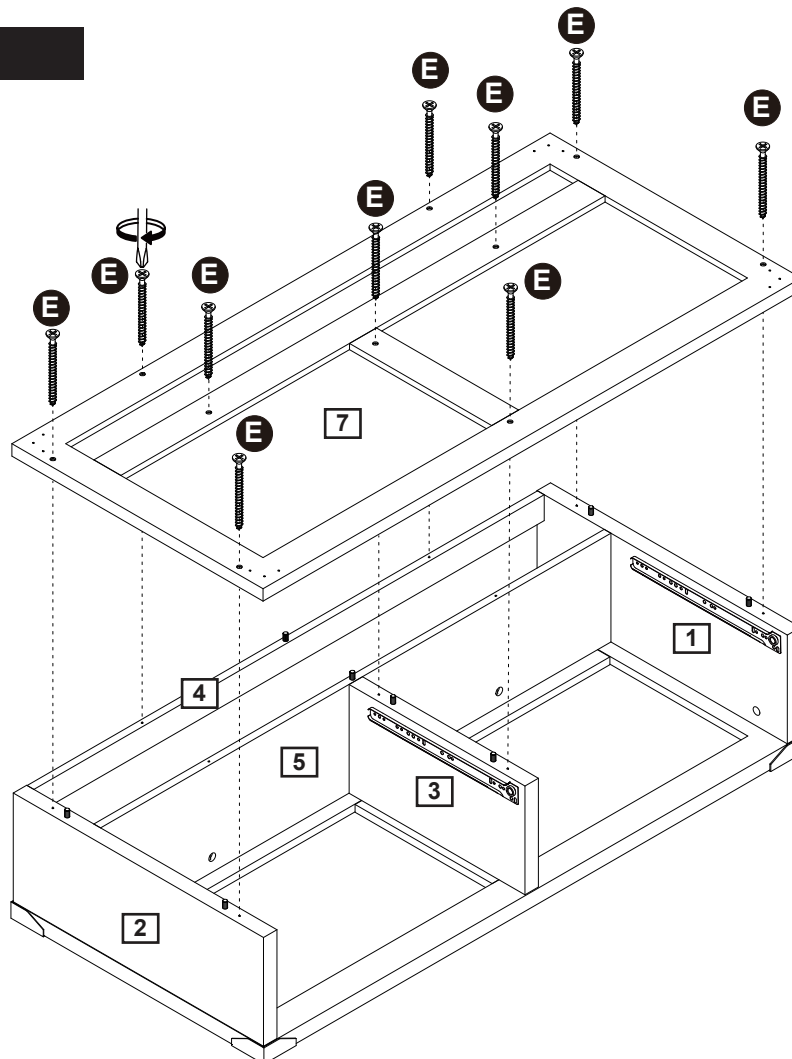
# Assembly Instructions

## Step 9



Attach part (4) to part (1, 2).

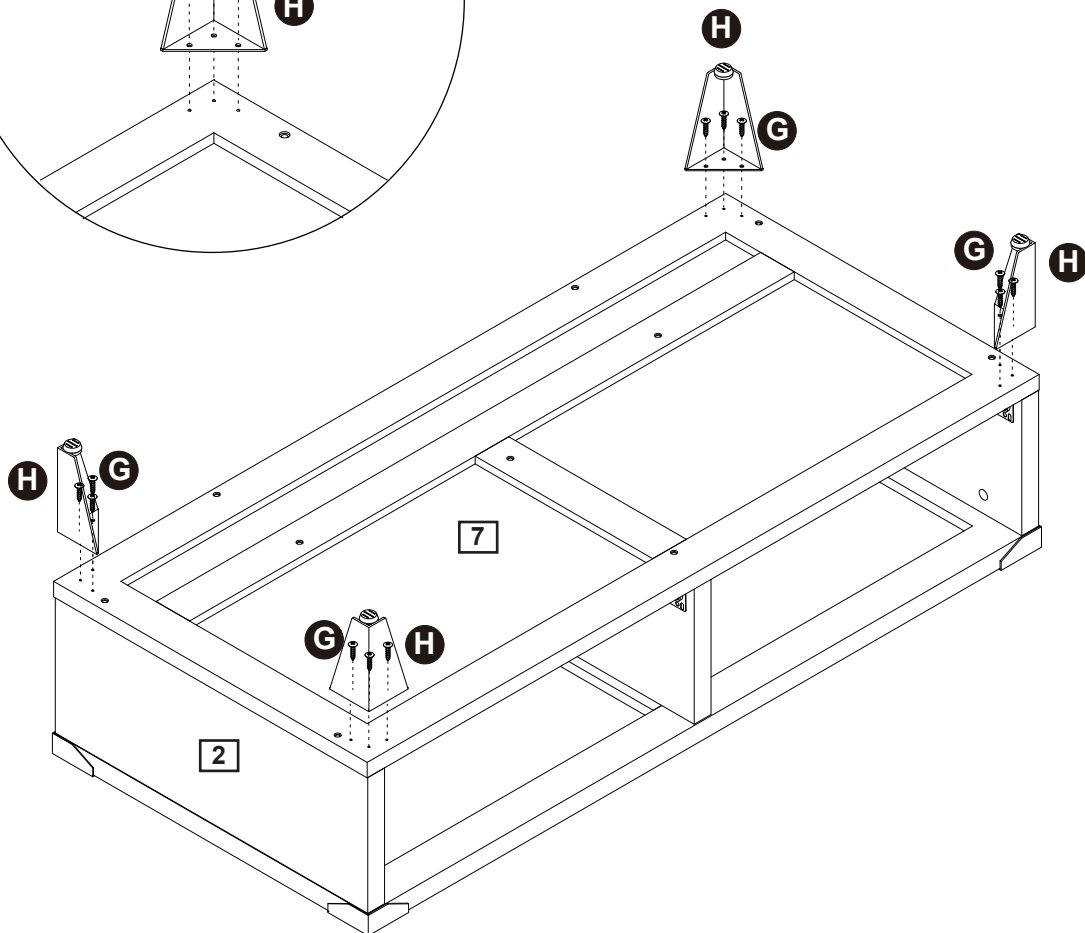
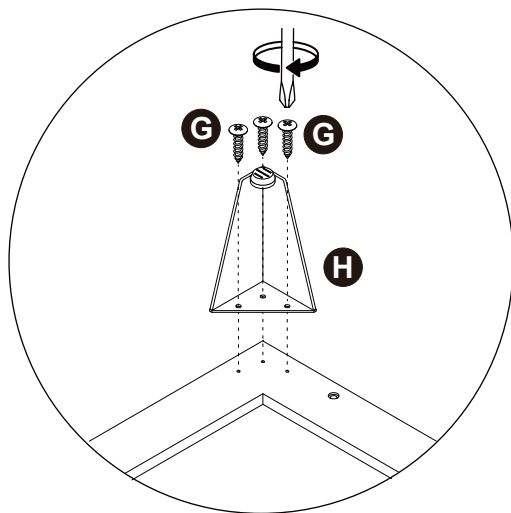
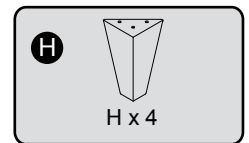
## Step 10



Attach part (7) to part (1, 2, 3, 4, 5) using screw (E) with a screwdriver.

# Assembly Instructions

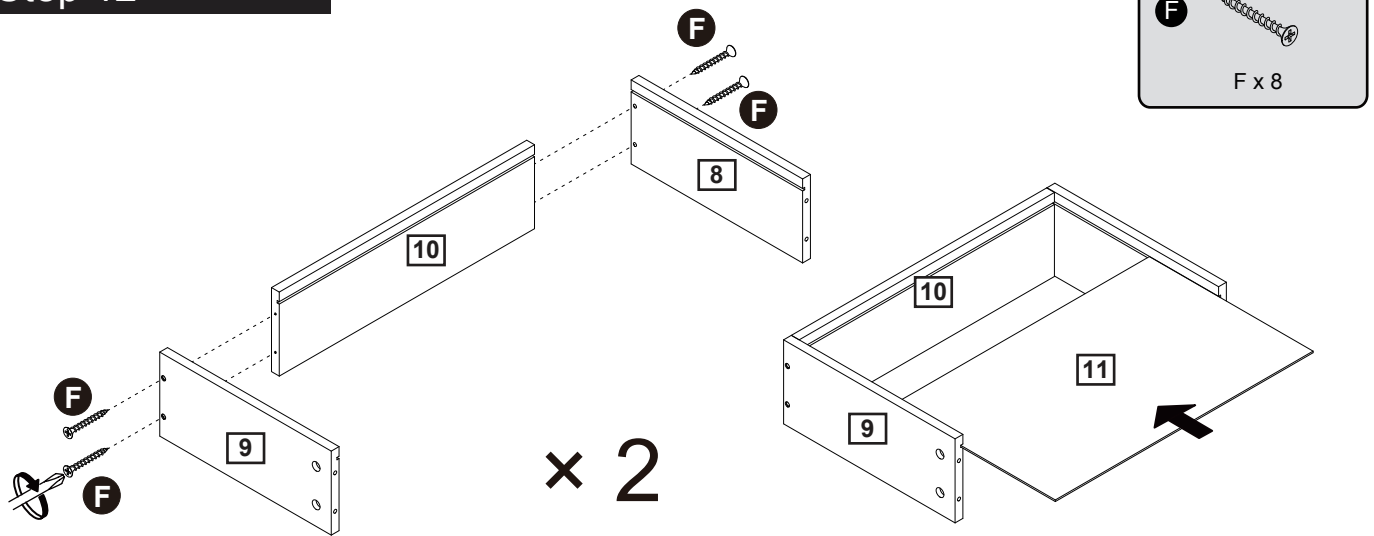
## Step 11



Use screw (G) to secure metal leg (H) to part (7) with a screwdriver.

# Assembly Instructions

## Step 12

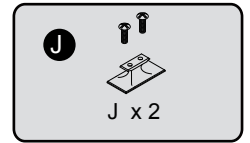
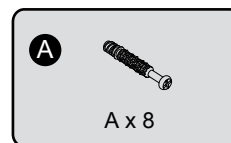
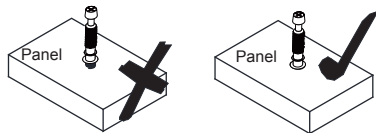
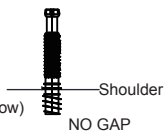


Attach part (8, 9) to part (10) using screw (F) with a screwdriver.  
Slide part (11) into grooves as per diagram.

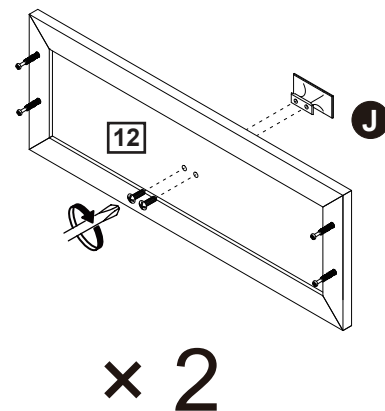
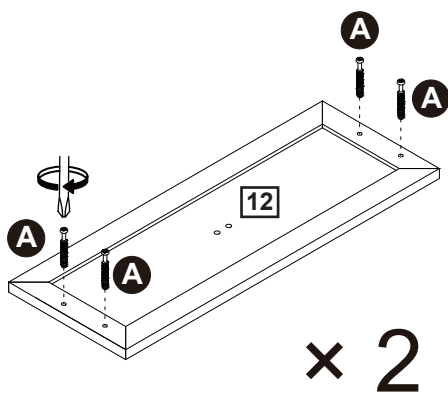
## Step 13

### CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten (see example below)



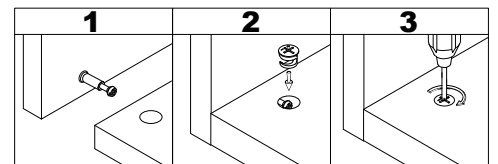
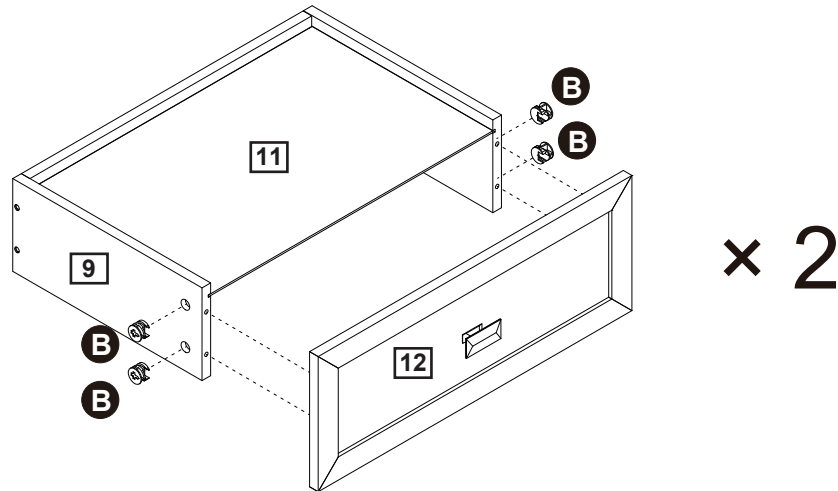
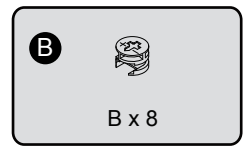
Step 14-1      Step 14-2



Attach cam bolt (A) and handle (J) to part (12) with a screwdriver.

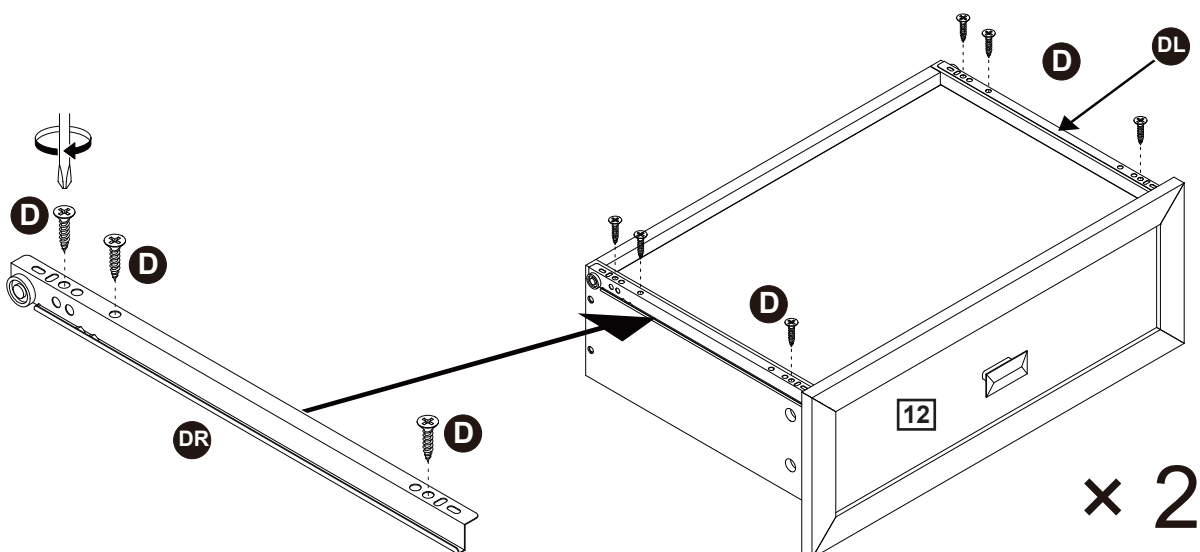
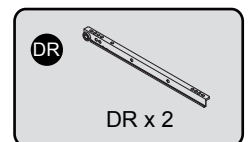
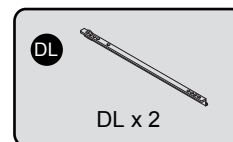
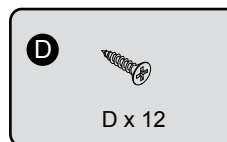
# Assembly Instructions

## Step 14



Attach part (12) to part (8, 9), then insert and secure cam lock (B) to part (8, 9) to lock it.

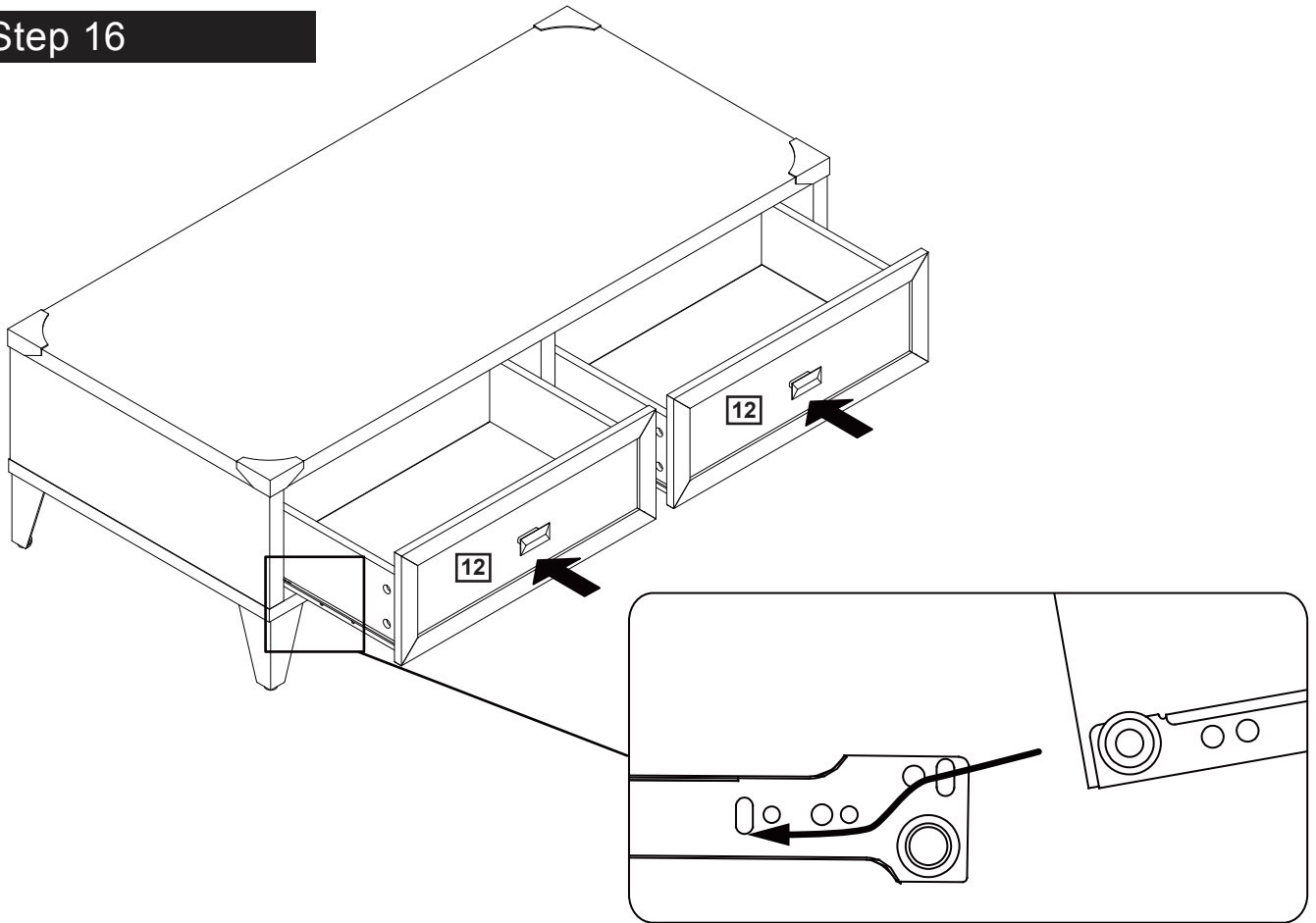
## Step 15



Use screw (D) to secure slide runner (DL, DR) to part (8, 9) with a screwdriver.

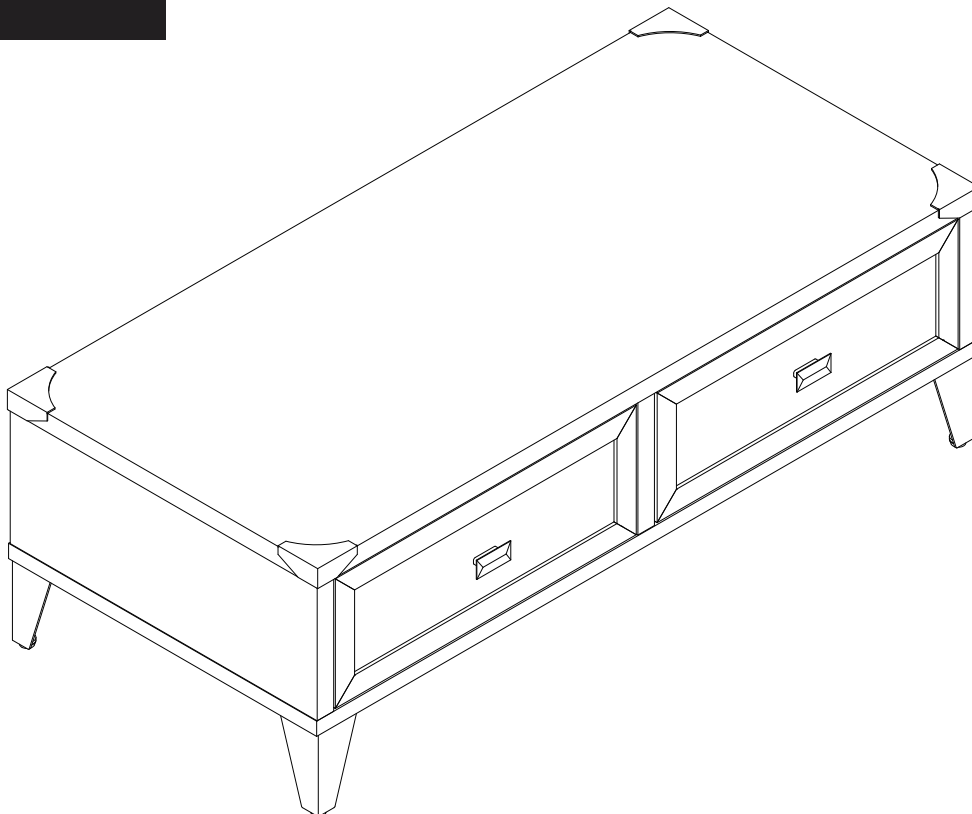
# Assembly Instructions

## Step 16



To insert the assembled drawers inside the unit, slightly tip the end of the drawer down and drop the rollers of the drawer slide runners behind the rollers of slide tracks on the unit. Then slide the drawers into the unit.

## Step 17



Assembly is complete.